THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

NOTES:

1. IDENTIFY IAW MPP-120

DEBURR AND BREAK ALL SHARP EDGES WITH MIN. RADIUS OF .030 in

MATERIAL: ALUMINUM 7075-T651 IAW AMS 4045 OR AMS-QQ-A-250/12

4 FINISH: IAW MPP-172 ANODIZE IAW SECTION 2.1

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED			
ALL	PRI	INITITAL RELEASE	4-30-2014	P. BRAVO			
SHEET 1	PR2	REVISED NOTES 3 AND 5 TO HAVE CORRECT CALL OUTS	6-18-2014	P. BRAVO			
SHEET 9	PR3	REVISED DIMENSIONS FOR F/N 3	07/21/2014	P. BRAVO			
ALL	PR4	ADDED MISSING DIMENSIONS	8/29/2014	P. BRAVO			
ALL	PR5	REVISED BRACKET DESIGN. REMOVED ASSEMBLIES 650.5003-4.	10/08/2014	P. BRAVO			
SHT 1, 4, 5, 6, & 7	PR6	ADDED DIMENSIONS, REVISED BOM	11/17/2014	P. BRAVO			
SHT 2, 3	PR7	ADDED NOTE 9, REVISED VIEWS	02/26/15	P. BRAVO			
ALL	PR8	DELETED ASSYS .5001 & .5002, ADDED P/N .5019 & .5020	05/29/15	P. BRAVO			
ALL	PR9	REVISED HOLE LOCATIONS OF .5019 AND SECTION A-A CALL OUT	06/05/2015	P. BRAVO			
ALL	PR10	REDUCED WALL THICKNESS TO 0.10"	06/10/2015	P. BRAVO			
SHEET 1	PR11	REVISED NOTE∕3\	06/12/2015	P. BRAVO			
SHEET 2	PR12	REVISED HOLE LOCATION ON .5019	06/26/2015	P. BRAVO			
ALL	PR13	UPDATED MODELS AND DIMENSIONS REVISED NOTE 2	08/11/2015	P. BRAVO			
SHEET1-2	PR14	revised hole dimension	9/18/15	P.BRAVO			
ALL	PR15 REVISED MODELS		10/13/15	P.BRAVO 7(3			

	REVERS		
REV.	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	XX-XX-XX	P. BRAVO

	3	650,502]		UPPER AFT BRACKET					
	2	650.5020		AFT BRACKET					
	1	650.5019		FWD BRACKET		<u> </u>	$\triangle$		
YTC	FIND No.	PART No.		DESCRIPTION		MAT'L	SPEC		
(	QTY PARTS LIST								
NEXT ASSY (S)			ORIGINA (MO-DA DRAWN B. PETER: DRAWIN P. BRAVO 10-08-20 CONTRA	G APPR	10-08-2014 CHECKER P. BRAYO ROYAL AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE (760)-724-5300			SUITE A L, CA. 92081	
		UNILESS OTHERWISE SPECIFIED DIMENSIONIS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ± .5			SIZE B		650.50	R BRACKETS  00   REV.   PR15	





